

SUPERFLUID 21M1M EKO

Superplasticizer for concrete, based on polycarboxylates

In compliance with: EN 934-2 T11.1&T11.2

FILED OF APLICATION

Superplasticizer used for production of high performance concrete with prolonged workability retention of fresh concrete:

Superfluid 21M1M EKO enables high water reduction, as well as production of concrete with high consistency class;

Production of concrete with high early and final strength characteristics;

Enables consistency retention up to 120 minutes and application with pump;

Enables prolonged transportation of concrete and concreting at high ambient temperatures;

Superfluid 21M1M EKO is used for production of concrete applied with pump at long distances, concreting densely reinforced sections:

Preparation of concrete with high degree of water-tightness and resistance to atmospheric influences and aggressions:

Preparation of concrete intended for concreting under water;

PROPERTIES

- Water reduction above 15%:
- High early and final strength characteristics;
- Increased the compactness and water-tightness of concrete;
- Improves the physical and mechanical properties of the concrete:
- Increased resistance to ice and salt;
- Increased durability of concrete:
- Increased resistance to carbonation;
- Increased resistance atmospheric influences;
- Easy concrete application;

TECHNICAL FEATURES

PROPERTY	METHOD	DECLARED VALUE
Density (at 20°C)	ISO 758	(1.05±0.02) g/cm3
pH-value (at 20°C):	ISO 4316	4-6
Chlorides content:	EN 480-10	≤0.1%
Alkali content:	EN 480-12	≤2.0%

DOSAGE AND PERFORMANCE:

Optimal dosage of Superfluid 21M1M EKO is 0,4% to 1,2% from cement quantity in concrete mixture. These dosages allow water reduction from 15% to above 20% (diagram1). Thereby, initial and final strength properties of concrete are increased respectively (Diagram 2).

Страна 1 од 3









Diagram 1

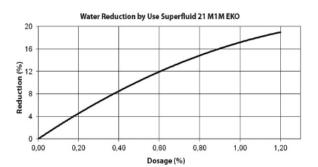
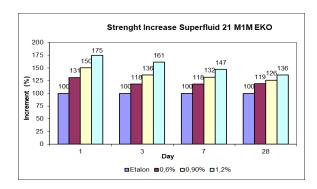


Diagram 2



The optimum dosage of Superfluid 21M1M EKO is best determined by conducting laboratory or industrial testing.

In cases when concrete is applied at high ambient temperatures or production, transport and installation of concrete last more than 90 minutes; fresh concrete should be prepared with a higher class of consistency - S4 or S5.

At extremely high ambient temperatures, or in cases when production, transport and casting of concrete last longer than 120 minutes, in addition to Superfluid 21M1M EKO, it is recommended to use set-retarding admixture USPORUVAC D2, with dosage which depends in the specific conditions.

Dosing of admixtures is performed manually or automatically during the concrete production. Best effect is achieved in cases when Superfluid 21M1M EKO is applied with 20% to 30% from required water quantity at previously prepared mixture of aggregate, cement and 80% from required water quantity.

Duration of mixing of concrete when Superfluid 21M1M EKO is used should not to be shorter than 90 seconds.

Effects of overdose: Overdosing of Superfluid 21M1M EKO can cause segregation of fresh concrete.

COMPATIBILITY

Superfluid 21M1M EKO is compatible with number of admixtures from ADING production program, such as set accelerators, set-retarders, admixtures for winter concreting, waterproofing admixtures, air-entraining admixtures. If two or more admixtures are used in the concrete mixture, it is necessary to make preliminary tests. Various admixtures are dosed separately i.e. they are not to be inter-mixed prior to application in the concrete mixture. Superfluid 21M1M EKO is compatible with all types of Portland cement, including sulphate-resistant cements. Superfluid 21M1M EKO is not compatible and should not be used in combination with the admixtures that contains poly-naphthalene sulphonate, such as: Fluiding, Superfluid, Superfluid-M1, Superfluid-M1M, Superfluid T, Hidrofob Fluid and Hidrofob-T.

PACKAGING

Plastic cans: 5 and 20 kg Plastic barrels: 200 kg Containers:1000 kg

STORAGE

In the original packaging at temperature between 5°C and 35°C. Shelf life: 12 months.

Страна 2 од 3







CE MARKING

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2032

ADING AD Skopje

Novoselski pat (street 1409)No.11, 1060

Skopje, Macedonia

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2032-CPR-08.40B

EN 934-2:2009+A1:2012

SUPERFLUID-21M1M EKO

Set retarding/high range water reducing/superplasticizing admixture

EN 934-2:T11.1&11.2

Maximum chloride ion content: 0.1%

Maximum alkali content 2.0%

Corrosion behavior: Contains components only from EN 934-

1:2008, Annex A.1

<u>Health hazard:</u> Superfluid-21M1M EKO does not contain toxic substances, however attention must be paid to avoid contact with the skin, eyes or not to be swallowed. In case of contact to skin or to eyes, rinsing is required with clean running water. If swallowed, medical assistance must be immediately requested. Additional formations are provided in Material Safety Data Sheet for the material.

<u>Fire:</u> Superfluid-21M1M EKO is a non-flammable liquid. Additional formations are provided in Material Safety Data Sheet for the material.

<u>Cleaning and deposit</u>: Superfluid-21M1M EKO is cleaned with water. Old and used packaging must be disposed according to local regulations for that type of waste. Additional formations are provided in Material Safety Data Sheet for the material.

Страна 3 од 3



